## **DYNAMETERS DMDFC Insertion Doppler Flow Meter**

**Series DMDFC** Doppler Ultrasonic Flow Meters measure metal or plastic pipes with a certain amount of air bubbles or suspended solids.



Advanced technique allows this instrument to operate with high reliability and low maintenance. Insertion transducers permit the instrument to be installed without interrupting system pressure or flow.

In addition, no pressure loss is created. Therefore system pump horsepower requirements are reduced. The DMDFC transmitter has a full keypad designed for simple field setup and application versatility. The Two-line and eight characters LCD display for flow rate, total flow (resettable) in a variety of user selectable engineering units.

#### Features:

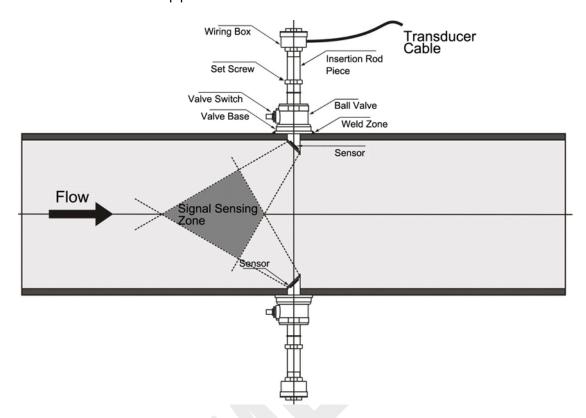
- ◆ The system can be field configured to pipe sizes ranging from 65 to 4000mm.
- Hot-tapped installation and demounted online, do not need to shut down the pipe flow when installing the transducers.
- Excellent low flow rate measurement ability, low to 0.05 m/s
- ◆ A wide range of flow measurement, high flow rate can reach 12m/s
- Automatically signal gain adjustment
- User-friendly configuration
- 4-20mA, Relays for totalizer and alarm outputs
- ◆ Accuracy: 2.0% Calibrated span

# **Applications:**

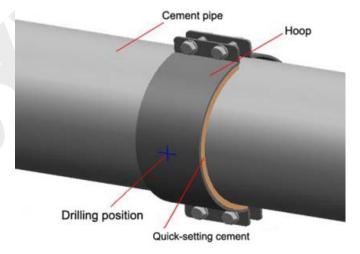
- Raw sewage
- Activated sludge
- Ground water
- Pulp and paper slurries
- Chemical slurries
- Drainage
- Mining recirculation



When installing the insertion transducer, Hot-tapped installation and demounted online, do not need to shut down the pipe flow.



While the pipe can't be welded directly, such as cement pipe, ductile iron or other unweldable material, please notify manufacturer for extended transducers (wall thickness of pipe can be up to 110mm). In this case, it also needs to install a weldable (usually carbon steel) hoop shown as below.



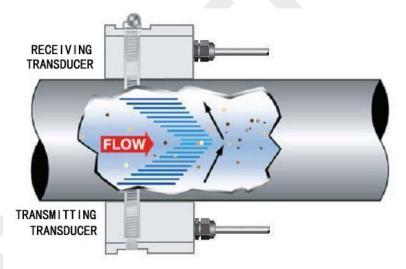
Installation Drawing of Weldable Hoop

## **Principle of Measurement**

The Doppler ultrasonic flow meter is designed to measure volumetric flow of liquid within closed conduit, the pipe line must be full of liquids, and there must be a certain amount of air bubbles or suspended solids in liquid.

Transducers are clamp-on or hot-tapped insertion types, user don't need to shut down the pipe flow when install transducers.

The flow meter operates by transmitting an ultrasonic sound from its transmitting transducer, the sound will be reflected by useful sonic reflectors suspended within the liquid and recorded by the receiving transducer. If the sonic reflectors are moving within the sound transmission path, sound waves will be reflected at a frequency shifted (Doppler frequency) from the transmitted frequency. The shift in frequency will be directly related to the speed of the moving particle or bubble. This shift in frequency is interpreted by the instrument and converted to various user defined measuring units.



There must be some particles large enough to cause longitudinal reflection – particles larger than 100 micron.

When install the transducers, the installation location must have enough straight pipe length upstream and downstream. Commonly, the upstream needs 10D and downstream needs 5D straight pipe length, where D is pipe diameter.

# **Technical Parameters:**



Transmitter



Standard Transducer



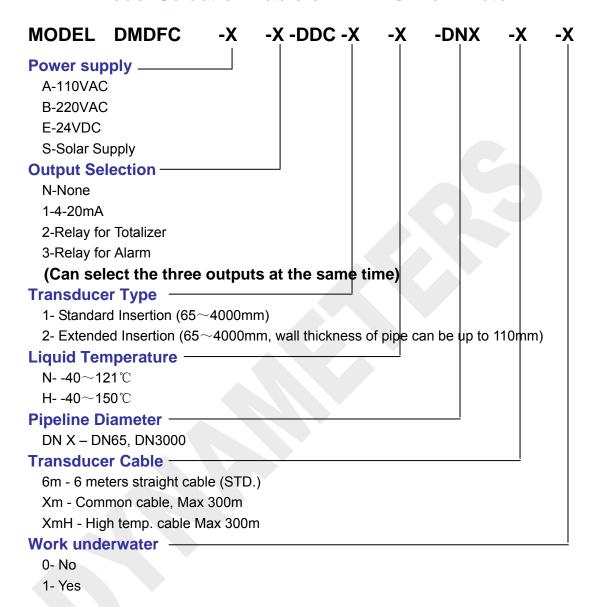
**Extended Transducer** 

| Accuracy      | 0.5%~2.0%F.S.                                  |
|---------------|--|
| Flow Velocity | 0.05m/s∼12m/s                                  |
| Range         |  |
| Liquid Types  | Liquids containing 100ppm of reflectors and    |
|               | at least 20% of the reflectors are larger than |
|               | 100 micron.                                    |
|               |  |

| Transmitter   |  |
|---------------|--|
|               | NEMA 4X [IP65], cast aluminum              |
| Enclosure     | 260L×193W×80H(mm)                          |
|               | 10.2L×7.6W×3.2H(inch)                      |
| Power Supply  | Standard: 100~240VAC, 50/60Hz ±5%, 5VA     |
|               | Max  |
|               | Optional: 12~28VDC, 2.5VA Max              |
| Display       | 2 line × 8 characters LCD                  |
|               | 8-digit rate or 8-digit total (resettable) |
| Response Time | User selectable: 0-99 seconds              |
| Outputs       | 4-20mA, Relays for Totalizer and alarm     |
|               | outputs                                    |
| Temperature   | -40 to +70℃                                |

| Transducer       |                                      |
|------------------|--------------------------------------|
| Measuring Range  | 0.05m/s ∼12m/s                       |
| Туре             | Insertion (DN65-4000)                |
| Liquid           | Standard: -40 to +121°C              |
| Temperature      | Optional: -40 to +150℃               |
| Cable Length     | Standard Lengths: 6m [20Feet]        |
|                  | Optional Lengths: to 300m [990 Feet] |
| Housing Material | Stainless Steel                      |
| Protection Class | Standard: IP65                       |
|                  | Optional: IP68, can work under water |

#### **Model Selection Table of DMDFC Flow Meter**



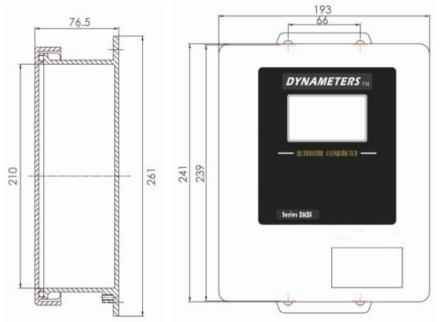
#### Selection example:

DMDFC-A-123-DDC-1-N-DN100-6m-0

**Description:** DMDFC Doppler ultrasonic flow meter; 110VAC power supply; 4-20mA, Relays for Totalizer and alarm outputs; Standard Insertion Transducer; Liquid Temperature: -40 to 121°C; Pipeline diameter is 100mm, transducer cable length is 6m; don't need to work underwater.

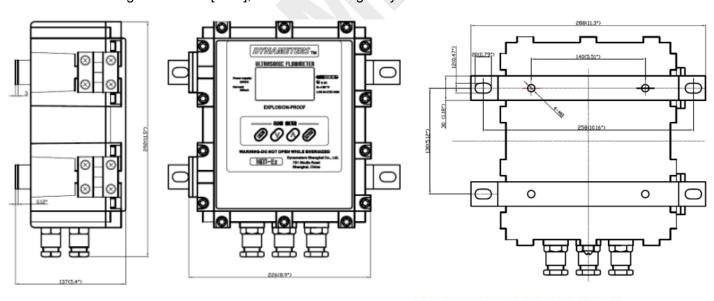
### **Parts & Dimensions**

**Standard Transmitter:** Conduit holes: M18×1.5. Housing: NEMA 4 X [IP65], aluminum alloy diecasting.



**Explosion-proof Transmitter:** Conduit holes: M20×1.5, inner bore Φ8.5/10mm.

Housing: NEMA 4 X [IP65], aluminum casting alloy.



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